

Work Order ID 134631

Thursday, July 16, 2015 7:27:52 AM

134631

O FFS HORE

Page 1

Item ID: D206-628-034RLC Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407
 Start Date: 7/13/2015 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/13/2015 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: JUL 16 2015 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	Document Control	0.00							
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-034 CHG 003								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

Cancelled
 prints returned to
 site
 16-10-14
 JUL 21 2015

DAS
 27
 9-89
 JUL 21 2015

① JA JUL 16 2015

DAS
 27
 9-89
 JUL 21 2015

Work Order ID 134631***134631***

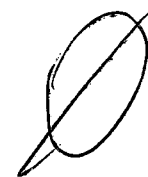
Page 2

Thursday, July 16, 2015 7:27:52 AM

Item ID: D206-628-034RLC Accept ***N900040100*** Setup Start ***NS1***
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Start Date: 7/13/2015 Start Qty: 1.00 ***1*** Cust Item ID:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-034								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									



h
Wendy

Picklist Print

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Thursday, July 16, 2015 7:27:56 AM

Work Order ID: 134631

134631

Parent Item: D206-628-034RLC

D206-628-034RLC

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/13/2015

Required Date: 7/13/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: HIPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C14A		Purchased	No			110	Each	38.0000	8	8			
AN4C14A									**	J.A			

Bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

25

118706

20

123021

5

ST344

13

M132249

13

AN4C15A

Purchased

No

110

Each

42.0000

4

3 4

AN4C15A

Bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

10

120360

10

ST343

32

M132189

7

M132680

25

D2731-3

Manufactured

No

110

Each

25.0000

4

4

D2731-3

Mounting Lug

DAS
27
9-89

Location

Loc Qty

Loc Code

ST520

21

123541

1

M132000

20

ST538

4

126661

4

J.A

JUL 16 2015

Picklist Print

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Work Order ID: 134631

134631

Parent Item: D206-628-034RLC

D206-628-034RLC

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/13/2015

Required Date: 7/13/2015

Start Qty: 1.00

Required Qty: 1.00

D2732

Manufactured No

110

f

465.7895

2

2

D2732

Rubber Cushion (\$per foot)

3.00" long.

8X D2732-034

DAS
27
9-89

1507-16

st410

Location

ST412

Loc Qty

310.2894736

Loc Code

117118

310.289474

Z

ST639

155.5

117118

155.5

3.00" long

D2842-042

Manufactured No

110

Each

0.0000

1

1

D2842-042

Step Assembly RH, 206 Float

D3394-041

Manufactured No

110

Each

29.0000

4

4

D3394-041

Lug

3.00" long

DAS
27
9-89

Location

ST528

Loc Qty

25

Loc Code

129578

5

134002

20

4

ST538

4

126662

4

J.A JUL 16 2015

DAS
6
9-89

Picklist Print

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Work Order ID: 134631

134631

Parent Item: D206-628-034RLC

D206-628-034RI C

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/13/2015

Required Date: 7/13/2015

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

798.0000

12

12

MS21043-4

Nut



Location

Loc Qty

Loc Code

FG

40

104603

40

GA

212

m128798

212

ST260a

400

m132536

400

ST304

146

m128818

47

m131697

9

m132382

90

12

NAS1149C0432R

Purchased

No

110

Each

2,127.000

24

24

NAS1149C0432R

WASHER

JA

Location

Loc Qty

Loc Code

GA

1948

m125807

476

m131467

1472

ST271

179

m126221

24

m131452

155

24 ~~24~~ ~~18~~



Thursday, July 16, 2015 7:27:56 AM

Shop Packet Print

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Picklist Print

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Work Order ID: 134631

134631

Parent Item: D206-628-034RLC

D206-628-034RI C

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/13/2015

Required Date: 7/13/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1515H3

Purchased No

110

Each

438.0000

3

3

NAS1515H3

Washer

**

J.A



260

Location

Loc Qty

Loc Code

FG	10	
123301	10	
GA	38	
m129521	38	
ST266	390	
m128635	7	
m131697	383	

NAS1515H4L

Purchased No

110

Each

104.0000

21

21

***NAS1515H4I ***

Washer

**

J.A

JUL 16 2015



260

Location

Loc Qty

Loc Code

FG	22	
103691	2	
m132189	20	
ST266	82	
m132189	82	

132767

14
7

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Shop Packet Print

Page 4

27
JUL 27 2015

5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

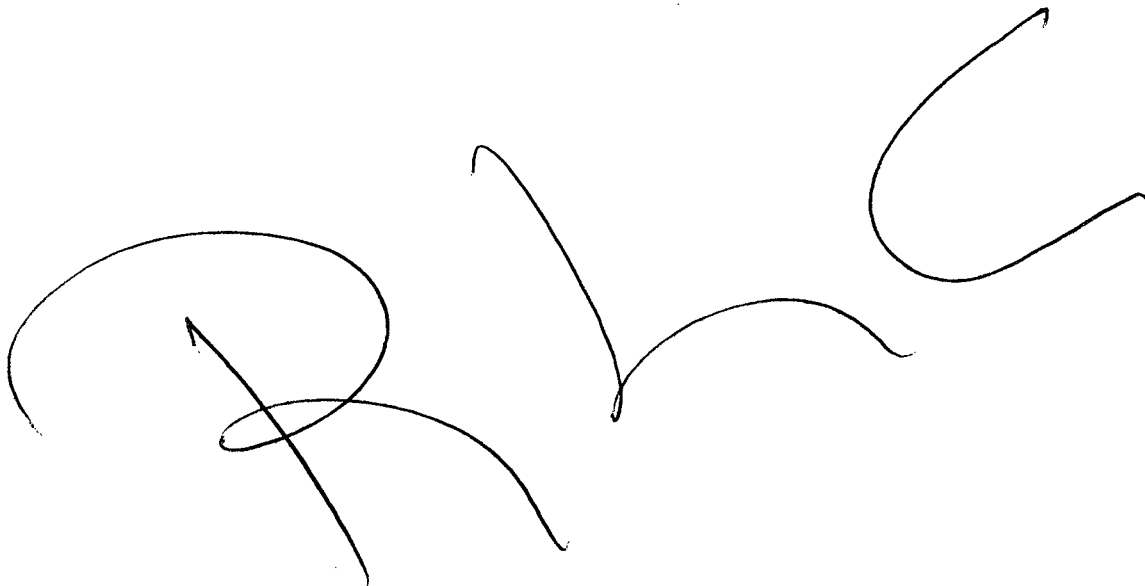
5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Revision: G
Date: 11.02.25

D206-628-023	D206-628-024	D206-628-033	D206-628-034	Part Number	Description
2	2	2	2	D2844-1	ARM
1	1	1	1	D2844-3	ARM
3	3	3	3	AN3C4A	BOLT
3	3	3	3	NAS1149C 0363R	WASHER (or AN960C10)
3	3	3	3	NAS1515H 4L	WASHER



A large, stylized handwritten signature or scribble in black ink, consisting of several loops and a long horizontal stroke, positioned below the table.

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Thursday, July 16, 2015 7:27:52 AM

134631

OFFSHORE

Page 1

Item ID: D206-628-034RLC

Revision ID:

Accept

N900040100

Setup Start

NS1

Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Stop

NS2

Start Date: 7/13/2015 Start Qty: 1.00

1

Required Date: 7/13/2015 Req'd Qty: 1.00

1

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

MLJ

Date:

JUL 16 2015

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy blue file and type labels as per PPP D206-628-034 CHG 003

MLJ

JUL 17 2015

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control